* 1. **Product and Process Monitoring**
		1. The supplier is required to identify the methods and frequencies for the monitoring and measurement of product characteristics and process controls to ensure continued conformance to product requirements and the control plan.
		2. Monitoring and measurement of the product and process shall be performed at appropriate stages

throughout the entire product realization process in order to ensure conformance is maintained.

* + 1. Methods and frequencies of monitoring and measurement must be identified on the control plan.
	1. **Records**
		1. Records of product and process conformity shall be maintained and readily available for WCP review at the

request of WCP.

* + 1. The supplier must maintain records that are readily available for WCP review for any product that has been released from a process, wherein, the results of monitoring and measurement have detected a non-conformity of the product and/or process. These records must indicate the person(s) that authorized the release.

*NOTE: Product release shall not proceed until planned arrangements for control of non-conforming product have been completed including the notification to and the gaining of approval by WCP prior to the delivery of non-conforming product to WCP.*